Low-Cost Measuring Chain
For basic force measurements

Digital indicator model 9186
and load cell model 8532

Application
The force measuring chain has been developed for applications where the requirements for precision are not the primary focus, but rather where an economical purchase price and simple functionality are the key criteria. The sensor's strain gauge technology allows both static and dynamically changing forces to be measured. The large display means that the force acting on the sensor can be read easily. The four integrated threaded holes allow the sensor to be integrated quickly and easily into existing production and assembly equipment.

Typical applications include
► Testing the strength of welded joints
► Sports medicine
► Monitoring the clamping force of hose connections

Description
The body of the sensor is a flat, cylindrical disk, into which a domed force application knob is integrated. It is important that the force is applied axially to the center of the sensor. A full-bridge strain gauge is used as the measuring element inside the sensor, by means of which the force to be measured is converted into a proportional electrical voltage. This is indicated as a force on the display. It has been possible to implement this extremely economical digital indicator through the use of the latest microprocessor technology. The simplicity of operation and adjustment need hardly be explained. The self-explanatory abbreviations allow even an inexperienced user to configure the device in a very short time.

- Measuring ranges from 0 ... 500 N to 0 ... 20 kN
- Extremely economical force indicator
- Compact sensor design
- Threaded holes for easy assembly
- Very good visual indication via 20 mm display
- Up to 2 limit values optionally possible
- Optionally as built-in or bench top housing
- Measuring chain is trimmed and ready for immediate use
Technical Data

Digital indicator model 9186

Strain gauge

Connection technology: 4 wire
Bridge resistance: 120 \(\ldots\) 1000 \(\Omega\)
Bridge voltage: 30 V / 300 mV choice per Menu
Sensor excitation: 5 V / 30 mA
10 V / 30 mA

General data

Measurement error: 0.1 % F. S. \(\pm\) 4 Digit
Display: \(-1999 \ldots+9999\)
Measurement rate: 25/s
Protection class front panel: IP65

Standard function

TARA: tare of an offset
Digital control input: TARA

Auxiliary excitation

Panel version: 115 / 230 V AC 50-60 Hz
Desktop version: 115 / 230 V AC 50-60 Hz
Power consumption: 3 VA

Option

Digital limits

2 Relay contacts: 250 V AC / 150 V AC / 8 A, for 2 limits
Response time: \(\leq 10\) ms (typ.)

Please refer to data sheet 9186 for further information.

Technical Data

Compressive load cell model 8532

Measurement range: 0 \(\ldots\) 500 N up to 0 \(\ldots\) 20 kN
Bridge resistance: 350 \(\Omega\)
Accuracy: \(<1\%\) F.S.
Operation temperature range: -20 \(\degree\)C \(\ldots\) 80 \(\degree\)C
Protection class accord. to EN 60529: IP60
Length of cable: 3 m

Order Information

Low-cost measuring chain completely configured for a range of 20 kN, in panel housing, without limits
Sensor 1 x 8532-6020-V400
Indicator 1 x 9186-V0100
Adjustment (Service) 1 x 91ABG

Low-cost measuring chain completely configured for a range of 20 kN, in desktop housing, with 2 limits
Sensor 1 x 8532-6020-V400
Connector 1 x 9941
Mounting of connector 1 x 99004
Indicator 1 x 9186-V3102
Adjustment (Service) 1 x 91ABG

Resources

Mating connector, 12 pins, for burster desktop devices except 9163, Model 9941
Mating connector, 9 pins, for SENSORMASTER and DIGIFORCE\(\circledR\), Model 9900-V209
Mounting of mating connector on sensor cable, Order Code: 99004

Only for connection to SENSORMASTER model 9163 desktop version, Order Code: 99002

Application

Checking welding seams

A component is welded to a beam. For checking the joint, this component is stressed by the test force \(F_p\) in parallel direction to the jointed surfaces. Now the reaction force \(F_R\) is measured by a load cell 8532. This is done by the help of a linear bearing. The digital indicator 9186 shows the test force in kN.