LVDT Displacement Sensor
With IN-LINE Amplifier
Model 8739

Application
Inductive displacement sensors of this series measure linear displacements and indirectly all mechanical values convertible into displacements by additional equipment (i.e. tension and compression forces, extension, torque, vibration). The sensor body equipped with a connector has an outer diameter of only 8 mm and therefore is especially well suitable for the integration in dimensionally restricted structures.

Typical application fields are displacement and extension measurements on
► Machines
► Servo systems
► Motor vehicles
► Test benches
► Production plants

Description
The cylindrical case made of stainless steel, houses a differential transformer (LVDT). It consists of a primary and two secondary coils with axially moveable core. A displacement of this core changes the magnetic induction of the coils. The IN-LINE carrier frequency amplifier converts the displacement into a direct proportional electrical DC voltage.

The transducer is constructed as a probe at which within the measuring range a spring pushes the probe tip towards the measuring object. Bellows protect the mechanical guidance of the probe tip against pollution and splash water.

The IN-LINE amplifier is integrated in the connector cable and adjusted specifically to the sensor. Both components form a unit while they can be separated for mounting purposes (miniature plug connection at the transducer). The use of not harmonized components may lead to increased measurement errors. For the IN-LINE amplifier version the sensor body is galvanically isolated from the excitation and from the measuring signal. Lateral forces decrease the durability.

- Ranges from 0 ... 1 mm to 0 ... 25 mm
- Non-linearity 0.25 % F.S.
- Sensor diameter 8 mm
- Output 0 ... 10 V
- Optional output 0 ... 5 V, ± 5 V, 4 ... 20 mA, USB
- Sensor with or without IN-LINE amplifier
- Vibration and wear free

Code: 8739 EN
Delivery: ex stock
Warranty: 24 months
**Technical Data**

**Model 8739**

<table>
<thead>
<tr>
<th>Order Code</th>
<th>Measuring Range</th>
<th>Dimensions [mm]</th>
<th>Cut-Off Frequency [Hz]</th>
<th>Tip Force at Full Scale [N]</th>
<th>Weight [g]</th>
</tr>
</thead>
<tbody>
<tr>
<td>8739-5001-V501</td>
<td>0 ... 1 mm</td>
<td>103</td>
<td>97.5</td>
<td>100</td>
<td>1.2</td>
</tr>
<tr>
<td>8739-5002-V501</td>
<td>0 ... 2 mm</td>
<td>103</td>
<td>97.5</td>
<td>100</td>
<td>1.5</td>
</tr>
<tr>
<td>8739-5005-V501</td>
<td>0 ... 5 mm</td>
<td>140</td>
<td>130</td>
<td>100</td>
<td>2.3</td>
</tr>
<tr>
<td>8739-5010-V501</td>
<td>0 ... 10 mm</td>
<td>146</td>
<td>140</td>
<td>100</td>
<td>2.4</td>
</tr>
<tr>
<td>8739-5025-V501</td>
<td>0 ... 25 mm</td>
<td>driving shield</td>
<td>27</td>
<td>100</td>
<td>0</td>
</tr>
</tbody>
</table>

Model 8739 without IN LINE Amplifier

<table>
<thead>
<tr>
<th></th>
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</tr>
</thead>
<tbody>
<tr>
<td>8739-5001-V000</td>
<td>0 ... ± 0.5 mm</td>
<td>106</td>
<td>106 mV/V/mm</td>
<td>2</td>
<td>10</td>
</tr>
<tr>
<td>8739-5002-V000</td>
<td>0 ... ± 1 mm</td>
<td>106</td>
<td>106 mV/V/mm</td>
<td>2</td>
<td>10</td>
</tr>
<tr>
<td>8739-5005-V000</td>
<td>0 ... ± 2.5 mm</td>
<td>62</td>
<td>62 mV/V/mm</td>
<td>2</td>
<td>10</td>
</tr>
<tr>
<td>8739-5010-V000</td>
<td>0 ... ± 5 mm</td>
<td>62</td>
<td>62 mV/V/mm</td>
<td>2</td>
<td>10</td>
</tr>
</tbody>
</table>

Measuring range 0 ... 25 mm on request

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**Electrical values**

- Excitation voltage (protected against wrong polarity): 13.5 ... 28 V DC
- Excitation voltage at Ua 0 ... 5 V: 9 ... 28 VDC
- Current input: < 30 mA
- Ripple of output voltage: approx. 20 mV
- Internal carrier frequency: 4 kHz
- Output resistance: 1 kΩ
- Load resistor: recommended > 1 MΩ

**Environmental conditions**

- Operation temperature range (only sensor): -20 °C ... 80 °C
- Nominal temperature range (only sensor): -20 °C ... 80 °C
- Influence of temperature*: 0.03 % F.S./K

* relating to the range of nominal temperature.

**Mechanical values**

- Non-linearity: < 0.25 % F.S.
- Non-repeatability: ± 0.1 % F.S.
- Hysteresis: ± 0.1 % F.S.
- Driving rod: guided by ball-bearings
- Probe tip (included in scope of delivery): thread M 2.5
- Case material of sensor body: ST 25, nickel-plated
- Case material IN-LINE amplifier: Aluminium
- Protection class: according to EN 60529 Model 8739 IP66
- Dimensions of IN-LINE amplifier: 25 x 73.7 [mm]
- Dimensions with PG bolts: 25 x 114 [mm]
- Electrical connection: shielded, PVC insulated wire, total length 4 m, the IN-LINE amplifier is centrically and inappropriately mounted, bending radius ≥ 10 mm, with a 4 pin connector to sensor, other side open ends.
- Pin assignment: with IN-LINE Amp. without Amp. Pin excitation (+) brown OSC+ 4
- signal (+) green OSC- 2
- excitation/signal (-) white OUT+ 1
- Connect the shield to ground (GND) OUT- 3

**Manufacturer Calibration Certificate (WKS)**

Standard manufacturer calibration raising in 20 % increments, with or without indicator.

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**Order Information**

Displacement sensor with measuring range 0 ... 5 mm

Model 8739-5005-V501

**Inductive displacement sensor with measuring range 0 ... 2 mm**

Model 8739-5002-V000

**Accessories**

- Clamp (s. accessory data sheet) Model 8739-2005
- Fixing bracket (s. accessory data sheet) Model 8739-2003
- Threaded sleeve (s. accessory data sheet) Model 8739-2004
- Connector 12 pin suitable to burster desktop devices Model 9941
- Installation of connector to cable Model 99004
- Connector 9 pin Mini-D for model 9310 Model 99900-V209

Upon connection of the sensor to DIGIFORCE® 9310 display version an external excitation voltage is requested for the IN-LINE amplifier version (model 8739 - 5XXX-V505 or -V506).

Devices or systems for measuring value collection or process monitoring:

**refer to section 9 of the catalog.**

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**Optionen**

**V302**: Sensor housing with fixing thread M12x1.75x45 including two nuts (refer to mounting advice). The thread sleeve is mounted flush to the housing.

**V502**: Sensor plug with 90° departure

**V503**: Inductive displacement sensor with voltage output 0 ... 5 V

**V504**: Combination of V502 and V503

**V510**: Inductive displacement sensor with voltage output ± 5 V

**V514**: Inductive displacement sensor with current output 4 ... 20 mA

**V515**: Inductive displacement sensor with USB interface and evaluation software (other technical data see data sheet 80-CAD-EN)

Dragchain cable on request

Other cable lengths on request

Compression in Inch on request

Other adjustment of the amplifier, e.g. 0 ... 4 mm ± 0 ... 10 V on request